



industrial pumps capabilities & solutions



Markets & applications





Chemical Feed - Peristaltic pumps are the ideal choice for delivering precise metering for demanding, high-accuracy chemical feed requirements. Peristaltic pumps eliminate vapor-lock and have a broad range of chemical compatibility.



Food and Beverage - Peristaltic pumps food handling capabilities enable them to meet the FDA's stringent standards and high purity requirements. They can deliver exact ingredient blends in a variety of food processes from beverage vending to fruit smoothie production.



Hatcheries – Peristaltic pumps are ideal for dispensing nutrients, chemicals and liquid feeds ensuring precise dosing which is critical for the integrity of growth development.



Inks/Coatings - Flexographic and gravure printing presses rely on peristaltic pumps to deliver inks to the press fountains and doctor blade assemblies. The low shear pumping, self-priming capability and ease of tubing replacement makes peristaltic pumps an ideal choice.



Pulp & Paper - Handling tough, viscous slurries are never a problem due to the peristaltic pump's high suction lift capabilities. In addition, there are no glands, valves, or seals to become clogged or wear out.



Semiconductor – Masterlex pumps provide the linearity and repeatability required for optimal point-of-use slurry which is dispensed to the wafer polishing head. The pump's inherent abrasion resistance, and its variable speed operation allows for precise flow control or pressure over a wide operating range to maintain process integrity.



Water & Wastewater - Sodium hypochlorite, the most common disinfectant used for treating waste and potable water presents specific challenges to many pump technologies. Peristaltic pumps with their ability to pump multi-phase solutions and their high suction lift capability (in excess of 26 feet) solve many of the issues with this chemical feed process.

Thermo Scientific Fluid Handling complete solutions for your applications

Thermo Scientific[™] Fluid Handling is a leader in the peristaltic pump industry and is known for its dedication to quality thru its well regarded Thermo Scientific[™] Masterflex[™] brand. Decades of experience in the industrial segment, has resulted in the development of a comprehensive product line of peristaltic tubing and hose pumps for our customers. Whether you're seeking to deliver chemical feed or perform high-efficiency production in the food & beverage segment, we have the right solution for you.

The Masterflex pumps are highly durable, offer optimal performance and ease of use that can handle a wide variety of fluids. Our pumps and systems meet current regulatory requirements for ETL, CE, ISO and ROHS. They are an ideal choice for the challenges that facilities face today – optimizing efficiency and minimizing downtime.

Key advantages of the Masterflex pump ssystems include:

- Rugged design to withstand operation in a harsh environment
- Accuracy, repeatability and precision performance
- High volumetric efficiency
- Fluid contacts only the tubing or hose material

OEM Capabilities

We offer custom OEM (Original Equipment Manufacturing) solutions from concept to manufacture from our vertically integrated Midwest based manufacturing facility. Our experienced in-house Engineering team is ready to work with you on your next project. Utilizing state-of-the-art 3D CAD systems, stress analysis tools and performance modeling, we will design a complete product solution that meets your performance specifications. Contact us today at 1-800-637-3739 to speak with our staff.

Peristaltic Technology



A pump head consists of only two parts: the rotor and the housing. The tubing is placed in the tubing bed—between the rotor and housing—where it is occluded (squeezed).



The rollers on the rotor move across the tubing, moving the fluid. Tubing behind the rollers recovers its shape, creating a vacuum and drawing in fluid behind it.



A "pillow" of fluid is formed between the rollers. This is specificto the ID of the tubing and the geometry of the rotor. This pillow stays fairly constant except with extremely viscous fluids.







Comprehensive product line

P/S Series Pumps and Systems









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P/S NEMA 4X Process Console Corrosion protection and water proof pump systems



P/S Digital **Dispensing Modular** Precise digital control with modular flexibility

P/S Portable

P/S Air Powered

Variable speed for

P/S Hazardous Duty

locations systems

Use in hazardous rated

hazardous locations with

these air powered systems









I/P Series Pumps and Systems



















I/P Fixed Speed Economical fixed flow solutions up to 19 LPM (4.5 GPM)

I/P Multichannel Provide multiple flow channels from one motor drive

I/P General Purpose Console Variable speed washdown

I/P NEMA 4X Process Console Corrosion protection and water proof pump systems

I/P General Purpose Modular Place controller and drive in separate locations

I/P Digital **Dispensing Modular** Precise digital control with modular flexibility

I/P Air Powered Achieve variable speed for hazardous location with

these air powered systems I/P Hazardous

Duty Use in hazardous rated locations



B/T Series Pumps and Systems





B/T General Purpose Variable speed systems

Economical solutions for

B/T Fixed

Speed

provide precise control of flow

B/T Digital Dispensing

Digital metering control for high volume dosing and dispensing



1211

B/T Air Powered

Air powered for special

B/T Pump Adapter Systems

Hose pumps for the high flow and pressure requirements.

Specialty Flow Applications



Miniature pumps for

microfluidic applications

Miniflex

Microflex

Compact pumps for constrained spaces

Enviroflex Hose Pumps



L-Series

Hose pumps for the high flow and pressure requirements.

Masterflex high-quality tubing and hose

The combination of Masterflex pumps and tubing provides the following benefits:

- Optimized tubing life with improved retention
- Improved flow, pressure and suction performance
- Dimensionally stable and high tolerance extrusions which provide improved repeatability and accuracy
- Lot traceability ensures highest quality ingredients and traceability to manufacturing standards

P/S Series Tubing Cross Sections

Broad chemical resistance

Masterflex tubing is specially formulated and designed for performance with the Masterflex peristaltic pumps. Tubing is available in more than 22 different formulations and 18 different sizes. These can be classified in 4 material families of:

- Thermoplastic
- Single component formulation
- Thermo plastic elastomer
- Phthalate-free formulations
- Silicone and Viton formulations

These special formuations provide compatibility and performance where other materials will not suffice. For example:

- Specialty Viton formula has increased fluorine content which increases chemical compatibility beyond standard flouroelastomer materials
- · BioPharm Plus silicone is specifically blended to provide long performance with very low contramination and high repeatability for dispensing applications.



Masterflex P/S High-Performance Precision Pump Tubing Sizes



I/P Series Tubing Cross Sections



B/T Series Tubing Cross Sections

Masterflex B/T Performance precision pump tubing sizes



Enviroflex Hose

Precision ground hose ensures optimum hose life and accurate flow control

Broadest industrial range of hose materials- CSPE, EPDM, Natural Rubber, Nitrile



Peristaltic Pump Systems – Flow Rates

